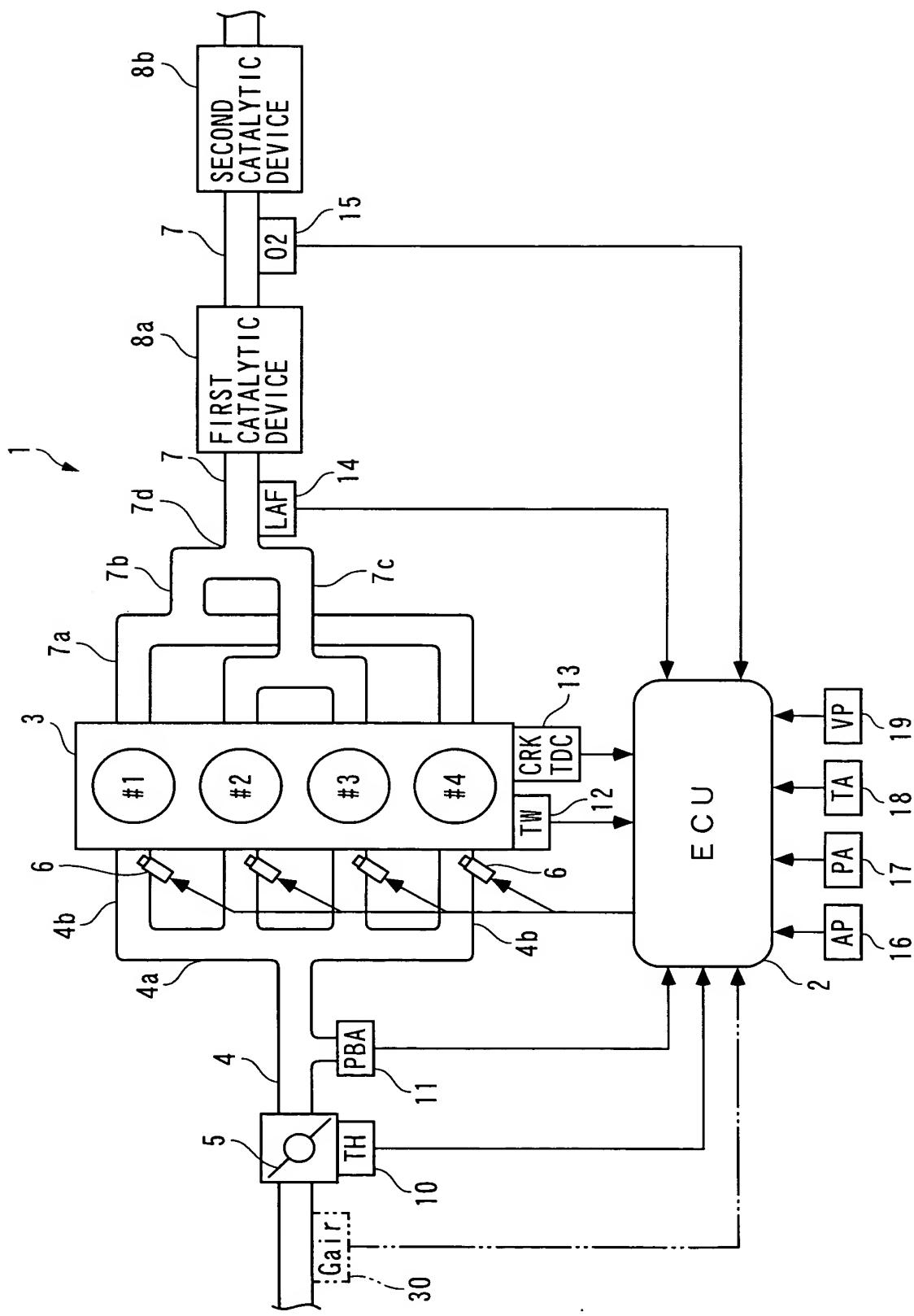
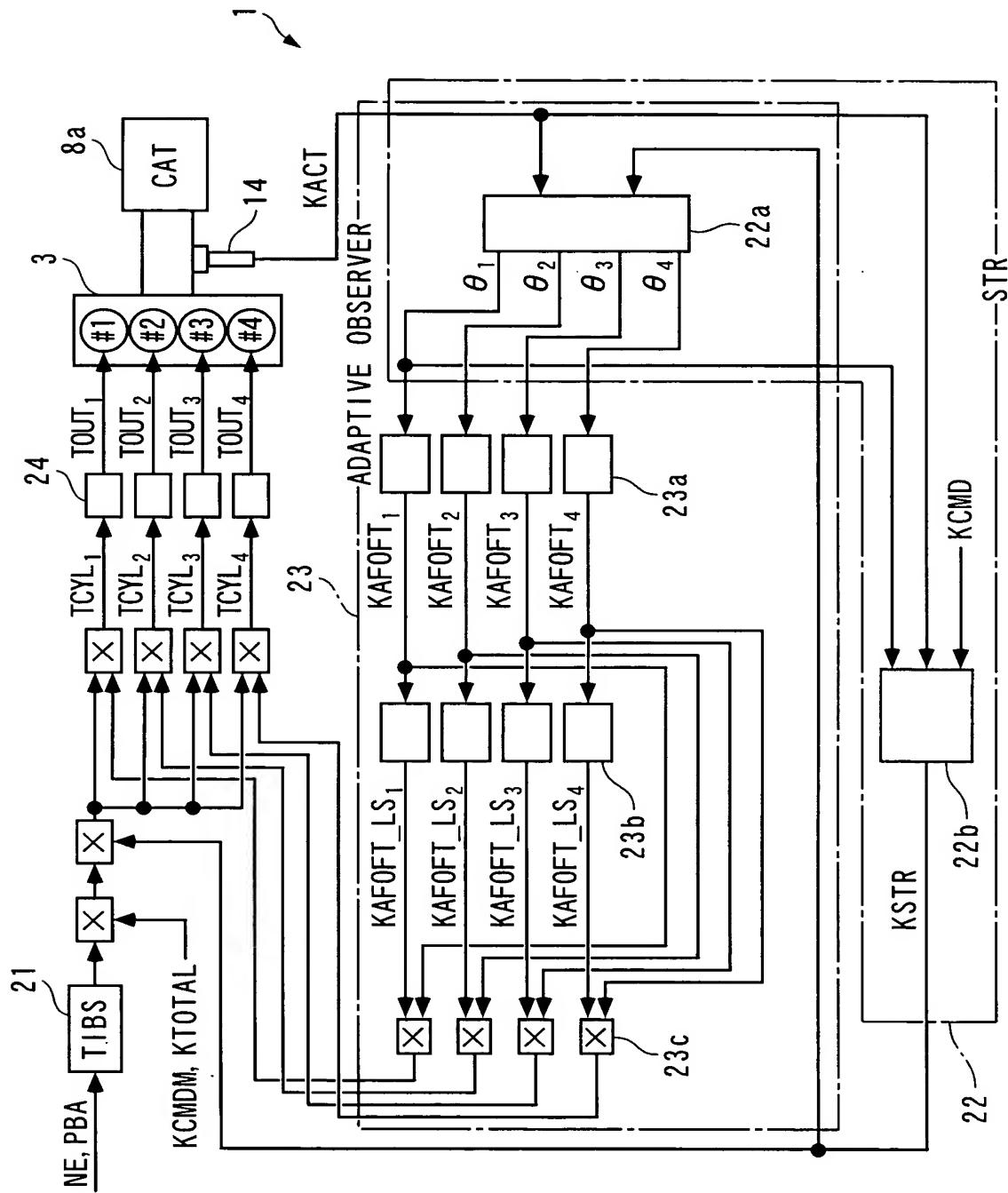


FIG. 1



F I G. 2



## F I G. 3

$$\begin{aligned} KACT_i(k) = & b0_i(k) \cdot KSTR_i(k-3) + r1_i(k) \cdot KSTR_i(k-4) + r2_i(k) \cdot KSTR_i(k-5) \\ & + r3_i(k) \cdot KSTR_i(k-6) + s0_i(k) \cdot KACT_i(k-3) \quad \dots \dots \quad (1) \end{aligned}$$

$$\begin{aligned} KSTR_i(k) = & \frac{1}{b0_i(k)} \cdot \left\{ KCMD_i(k) - r1_i(k) \cdot KSTR_i(k-1) - r2_i(k) \cdot KSTR_i(k-2) \right. \\ & \left. - r3_i(k) \cdot KSTR_i(k-3) - s0_i(k) \cdot KACT_i(k) \right\} \quad \dots \dots \quad (2) \end{aligned}$$

$$\theta_i(k) = \theta_i(k-1) + KP_i(k) \cdot ide_i(k) \quad \dots \dots \quad (3)$$

$$\theta_i(k)^T = [b0_i(k), r1_i(k), r2_i(k), r3_i(k), s0_i(k)] \quad \dots \dots \quad (4)$$

$$ide_i(k) = KACT_i(k) - KACT\_HAT_i(k) \quad \dots \dots \quad (5)$$

$$KACT\_HAT_i(k) = \theta_i(k-1)^T \cdot \zeta_i(k) \quad \dots \dots \quad (6)$$

$$\begin{aligned} \zeta_i(k)^T = & [KSTR_i(k-3), KSTR_i(k-4), KSTR_i(k-5), KSTR_i(k-6), KACT_i(k-3)] \\ \dots \dots \quad (7) \end{aligned}$$

$$KP_i(k) = \frac{P_i(k) \cdot \zeta_i(k)}{1 + \zeta_i(k)^T \cdot P_i(k) \cdot \zeta_i(k)} \quad \dots \dots \quad (8)$$

$$P_i(k+1) = \frac{1}{\lambda_1} \left( I - \frac{\lambda_2 \cdot P_i(k) \cdot \zeta_i(k) \cdot \zeta_i(k)^T}{\lambda_1 + \lambda_2 \cdot \zeta_i(k)^T \cdot P_i(k) \cdot \zeta_i(k)} \right) P_i(k) \quad \dots \dots \quad (9)$$

I : UNIT PARAMETER  
 $\lambda_1, \lambda_2$  : WEIGHTING PARAMETER

## F I G. 4

$$\theta_{ave}(n) = \frac{1}{m+1} \{ \theta_{buf}(n) + \dots + \theta_{buf}(n-m) \} \quad \dots \dots (10)$$

$$\theta_{ave}(n)^T = [b0_{ave}(n), r1_{ave}(n), r2_{ave}(n), r3_{ave}(n), s0_{ave}(n)] \quad \dots \dots (11)$$

$$KSTR(n) = \frac{1}{b0_{ave}(n)} \left\{ KCMD(n) - r1_{ave}(n)KSTR(n-4) - r2_{ave}(n)KSTR(n-8) \right. \\ \left. - r3_{ave}(n)KSTR(n-12) - s0_{ave}(n)KACT(n) \right\} \quad \dots \dots (12)$$

$$\theta_i(k) = \theta_i(k-1) + KP_i(k) \cdot ide_i(k) \quad \dots \dots (13)$$

$$\theta_i(k)^T = [b0_i(k), r1_i(k), r2_i(k), r3_i(k), s0_i(k)] \quad \dots \dots (14)$$

$$ide_i(k) = KACT_i(k) - KACT\_HAT_i(k) \quad \dots \dots (15)$$

$$KACT\_HAT_i(k) = \theta_i(k-1)^T \cdot \zeta_i(k) \quad \dots \dots (16)$$

$$\zeta_i(k)^T = [KSTR_i(k-3), KSTR_i(k-4), KSTR_i(k-5), KSTR_i(k-6), KACT_i(k-3)] \\ = [KSTR_i(n-12), KSTR_i(n-16), KSTR_i(n-20), KSTR_i(n-24), KACT_i(n-12)] \quad \dots \dots (17)$$

$$KP_i(k) = \frac{P_i(k) \cdot \zeta_i(k)}{1 + \zeta_i(k)^T \cdot P_i(k) \cdot \zeta_i(k)} \quad \dots \dots (18)$$

$$P_i(k+1) = \frac{1}{\lambda_1} \left( I - \frac{\lambda_2 \cdot P_i(k) \cdot \zeta_i(k) \cdot \zeta_i(k)^T}{\lambda_1 + \lambda_2 \cdot \zeta_i(k)^T \cdot P_i(k) \cdot \zeta_i(k)} \right) P_i(k) \quad \dots \dots (19)$$

I : UNIT PARAMETER  
 $\lambda_1, \lambda_2$  : WEIGHTING PARAMETER

## F I G. 5

$$\theta_i(k) = \sigma f \cdot \theta_i(k-1) + K P_i(k) \cdot i de_i(k) \quad \dots \dots (20)$$

$$\theta_i(k)^T = [b0_i(k), r1_i(k), r2_i(k), r3_i(k), s0_i(k)] \quad \dots \dots (21)$$

$$i de_i(k) = KACT_i(k) - KACT\_HAT_i(k) \quad \dots \dots (22)$$

$$KACT\_HAT_i(k) = \theta_i(k-1)^T \cdot \zeta_i(k) \quad \dots \dots (23)$$

$$\begin{aligned} \zeta_i(k)^T &= [KSTR_i(k-3), KSTR_i(k-4), KSTR_i(k-5), KSTR_i(k-6), KACT_i(k-3)] \\ &= [KSTR_i(n-12), KSTR_i(n-16), KSTR_i(n-20), KSTR_i(n-24), KACT_i(n-12)] \end{aligned} \quad \dots \dots (24)$$

$$K P_i(k) = \frac{P_f \cdot \zeta_i(k)}{1 + \zeta_i(k)^T \cdot P_f \cdot \zeta_i(k)} \quad \dots \dots (25)$$

$P_f$  : IDENTIFICATION GAIN (VECTOR HAVING 1 ROW AND 5 COLUMNS)

$$\sigma f = \begin{bmatrix} 1 & 0 & 0 & 0 & 0 \\ 0 & a & 0 & 0 & 0 \\ 0 & 0 & a & 0 & 0 \\ 0 & 0 & 0 & a & 0 \\ 0 & 0 & 0 & 0 & a \end{bmatrix} \quad (0 < a < 1) \quad \dots \dots (26)$$

$\sigma f$  : FORGETTING VECTOR

## F I G. 6

$$\begin{aligned} KACT' = & b0_i(k) \cdot KSTR' + r1_i(k) \cdot KSTR' + r2_i(k) \cdot KSTR' \\ & + r3_i(k) \cdot KSTR' + s0_i(k) \cdot KACT' \end{aligned} \quad \dots \dots \quad (27)$$

$$[1 - s0_i(k)] KACT' = [b0_i(k) + r1_i(k) + r2_i(k) + r3_i(k)] KSTR' \quad \dots \dots \quad (28)$$

$$KACT' = \frac{b0_i(k) + r1_i(k) + r2_i(k) + r3_i(k)}{1 - s0_i(k)} \cdot KSTR' \quad \dots \dots \quad (29)$$

$$AF0FT_i(k) = \frac{b0_i(k) + r1_i(k) + r2_i(k) + r3_i(k)}{1 - s0_i(k)} \quad \dots \dots \quad (30)$$

$$AF0FTAVE(n) = \frac{1}{mc} \cdot \sum_{i=1}^{mc} AF0FT_i(n) \quad \dots \dots \quad (31)$$

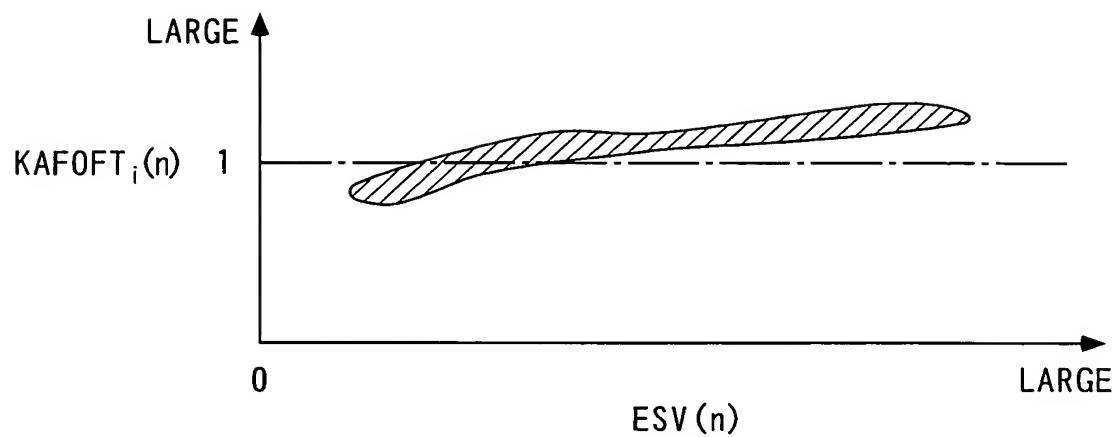
mc : NUMBER OF CYLINDERS

$$KAF0FT_i(n) = -GI \cdot \sum_{j=0}^n e(j) - FI \cdot AF0FT_i(n) - HI \cdot [AF0FT_i(n) - AF0FT_i(n-1)] \quad \dots \dots \quad (32)$$

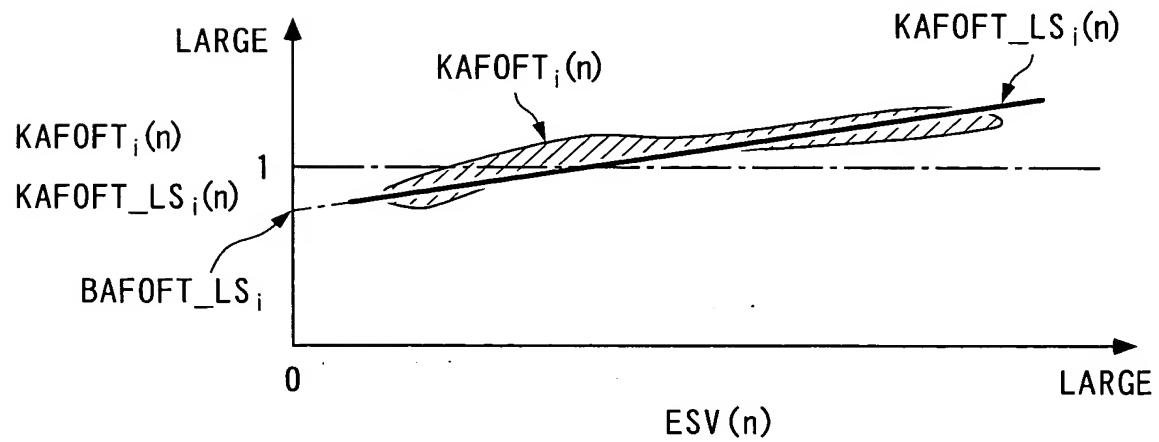
FI, GI, HI : FEEDBACK GAINS

$$e(n) = AF0FT_i(n) - AF0FTAVE(n) \quad \dots \dots \quad (33)$$

F I G. 7 A



F I G. 7 B



## F I G. 8

$$ESV(n) = \frac{NE(n)}{1500} \cdot PBA(n) \cdot SVPRA \quad \dots \dots (34)$$

$$KAF0FT\_LS_i(n) = AAF0FT\_LS_i \cdot ESV(n) + BAF0FT\_LS_i \quad \dots \dots (35)$$

$$\theta AF0FT\_LS_i(n) = \theta AF0FT\_LS_i(n-1) + KQ_i(n) \cdot Eaf_i(n) \quad \dots \dots (36)$$

$$\theta AF0FT\_LS_i(n)^T = [AAF0FT\_LS_i(n), BAF0FT\_LS_i(n)] \quad \dots \dots (37)$$

$$Eaf_i(n) = KAF0FT_i(n) \cdot KAF0FT\_LS_i(n) - \theta AF0FT\_LS_i(n-1)^T \cdot Z(n) \quad \dots \dots (38)$$

$$KAF0FT\_LS_i(n) = \theta AF0FT\_LS_i(n-1)^T \cdot Z(n) \quad \dots \dots (39)$$

$$Z(n)^T = [ESV(n), 1] \quad \dots \dots (40)$$

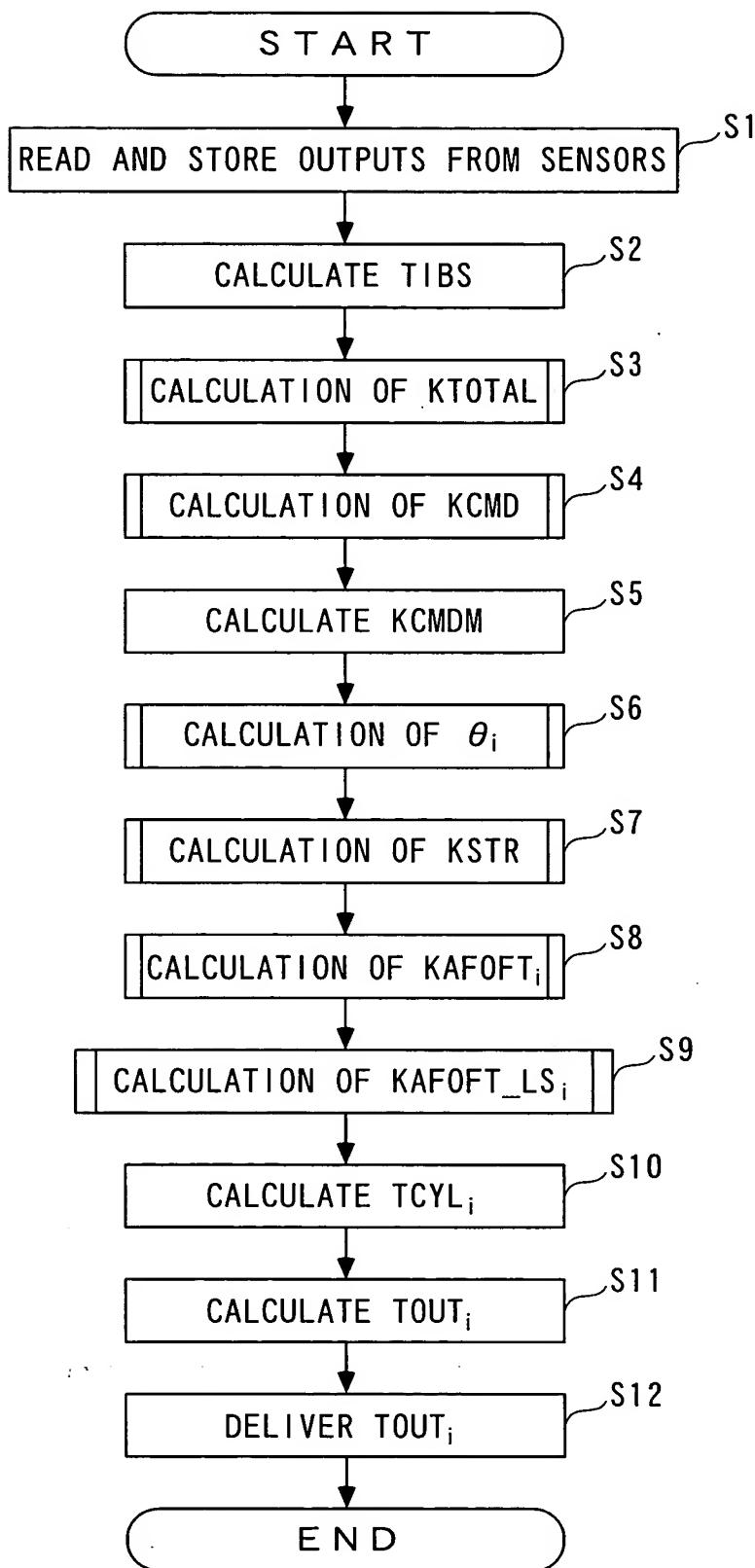
$$KQ_i(n) = \frac{Q_i(n) \cdot Z(n)}{1 + Z_i(n) \cdot Q_i(n) \cdot Z(n)} \quad \dots \dots (41)$$

$$Q_i(n+1) = \frac{1}{\lambda_1'} \cdot \left( I - \frac{\lambda_2' \cdot Q_i(n) \cdot Z(n)^T \cdot Z(n)}{\lambda_1' + \lambda_2' \cdot Z(n)^T \cdot Q_i(n) \cdot Z(n)} \right) \cdot Q_i(n) \quad \dots \dots (42)$$

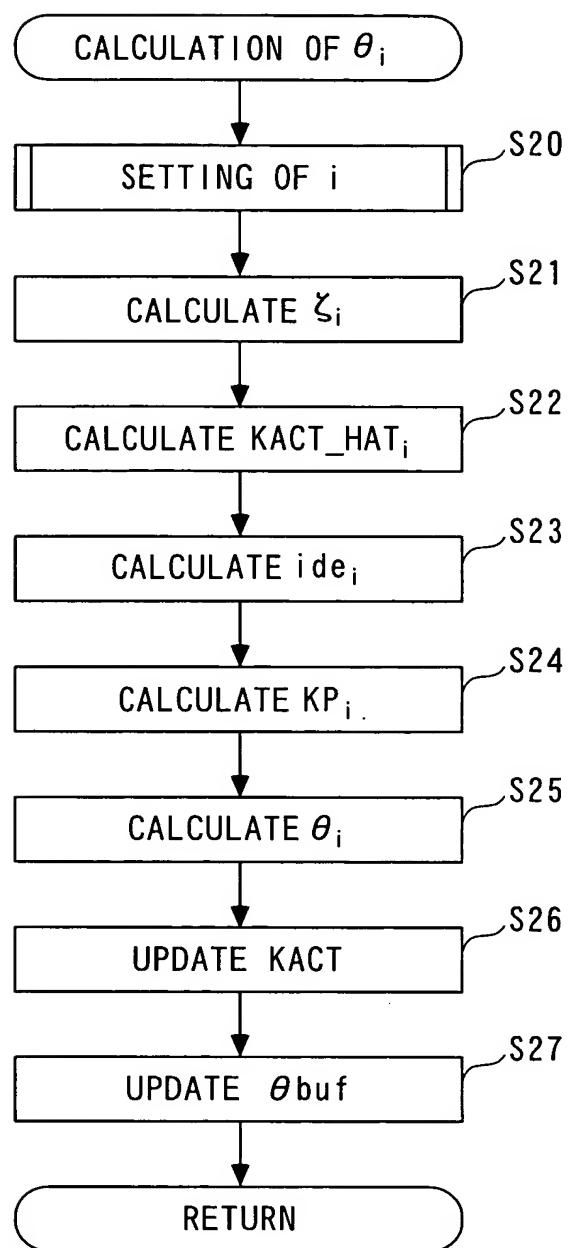
I : UNIT PARAMETER  
 $\lambda_1', \lambda_2'$  : WEIGHTING PARAMETER

$$\begin{aligned} KAF0FT\_LS_i(n) &= \theta AF0FT\_LS_i(n-1)^T \cdot Z(n) \\ &= AAF0FT\_LS_i(n-1) \cdot ESV(n) + BAF0FT\_LS_i(n-1) \end{aligned} \quad \dots \dots (43)$$

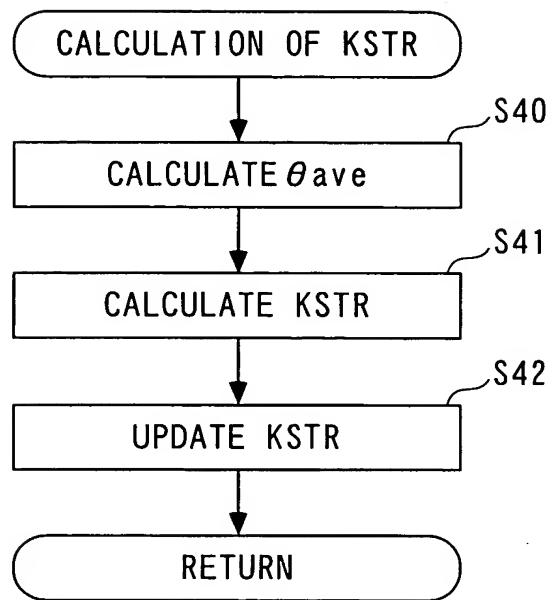
F I G. 9



F I G. 1 0



F I G. 11



F I G. 12

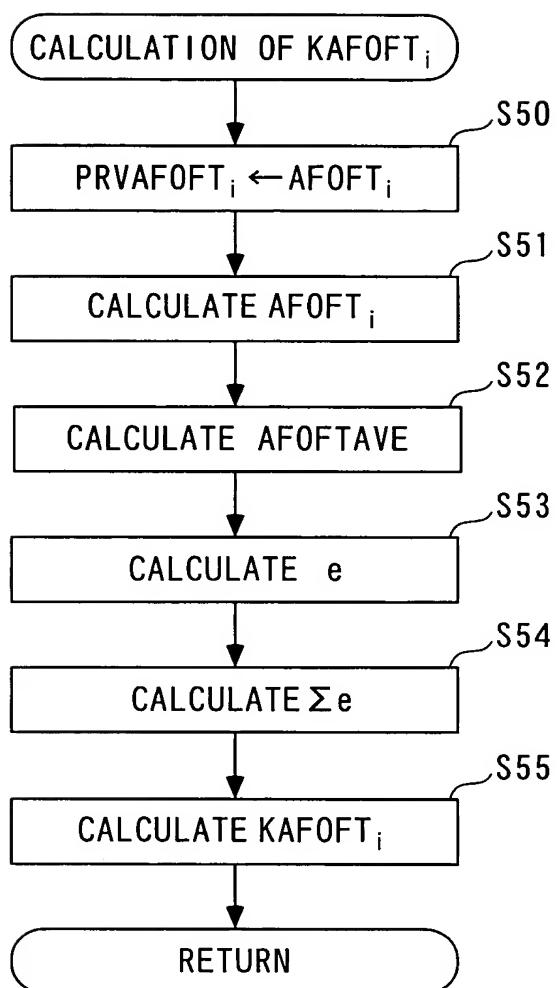


FIG. 13

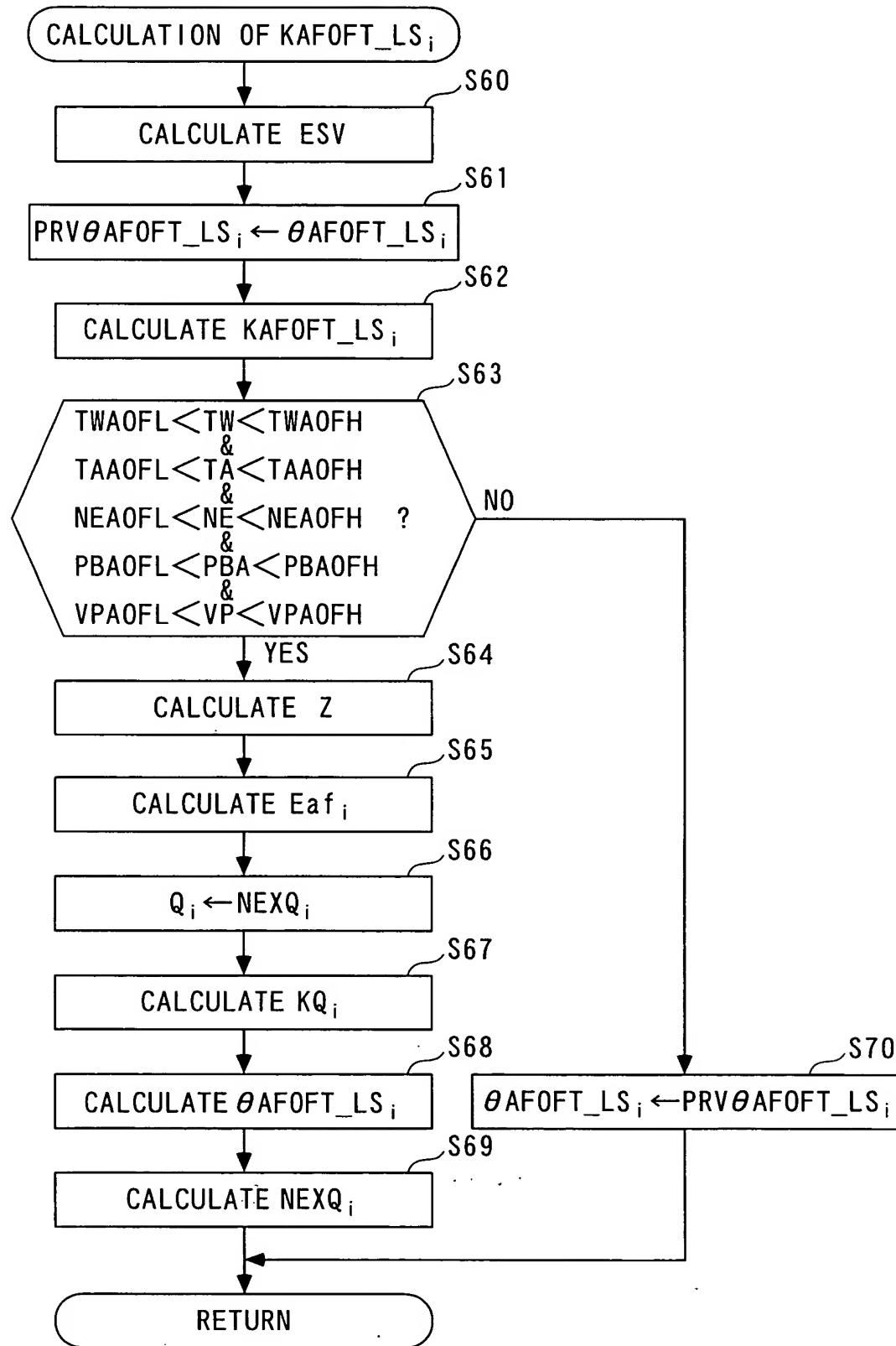


FIG. 14

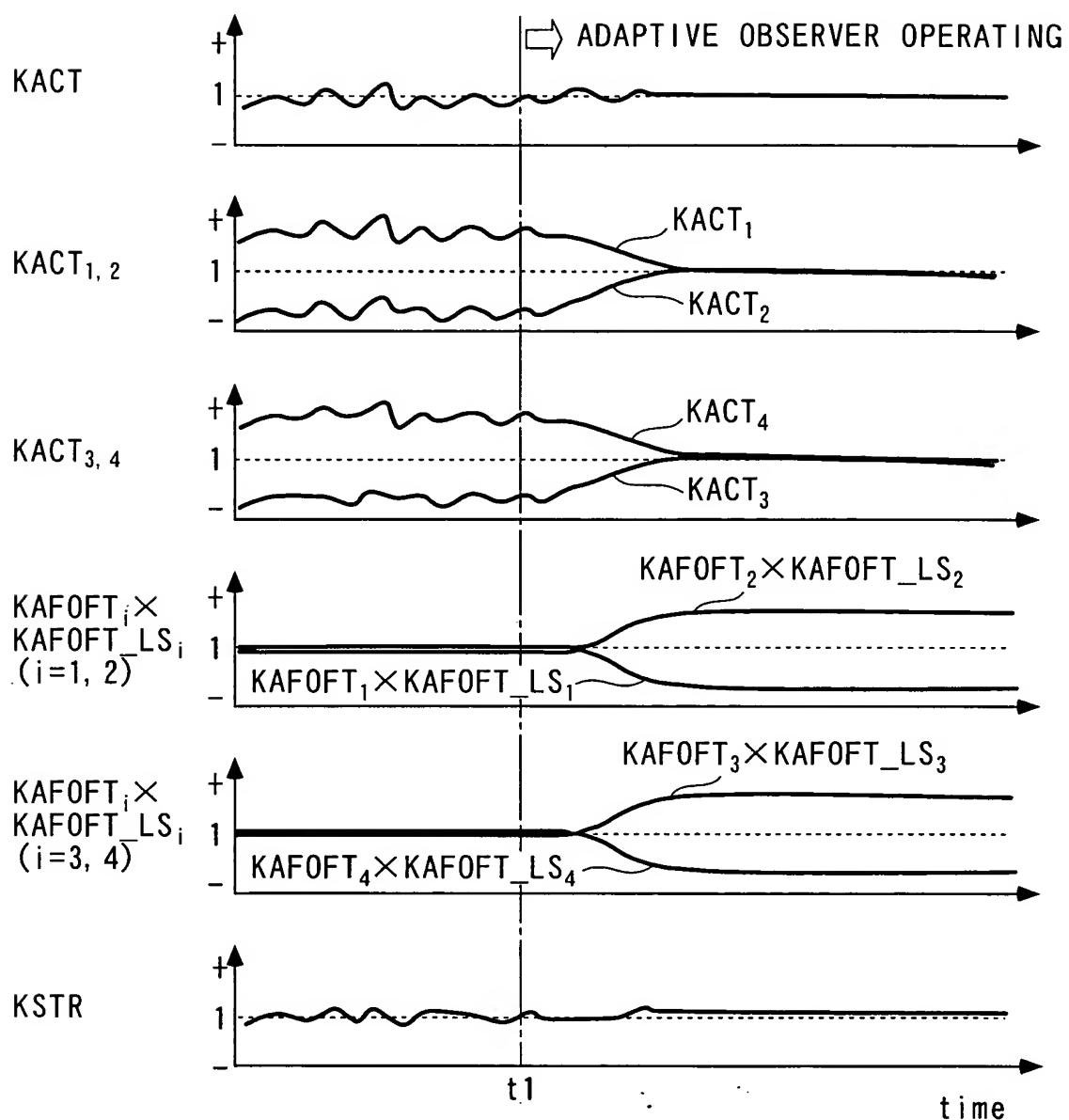
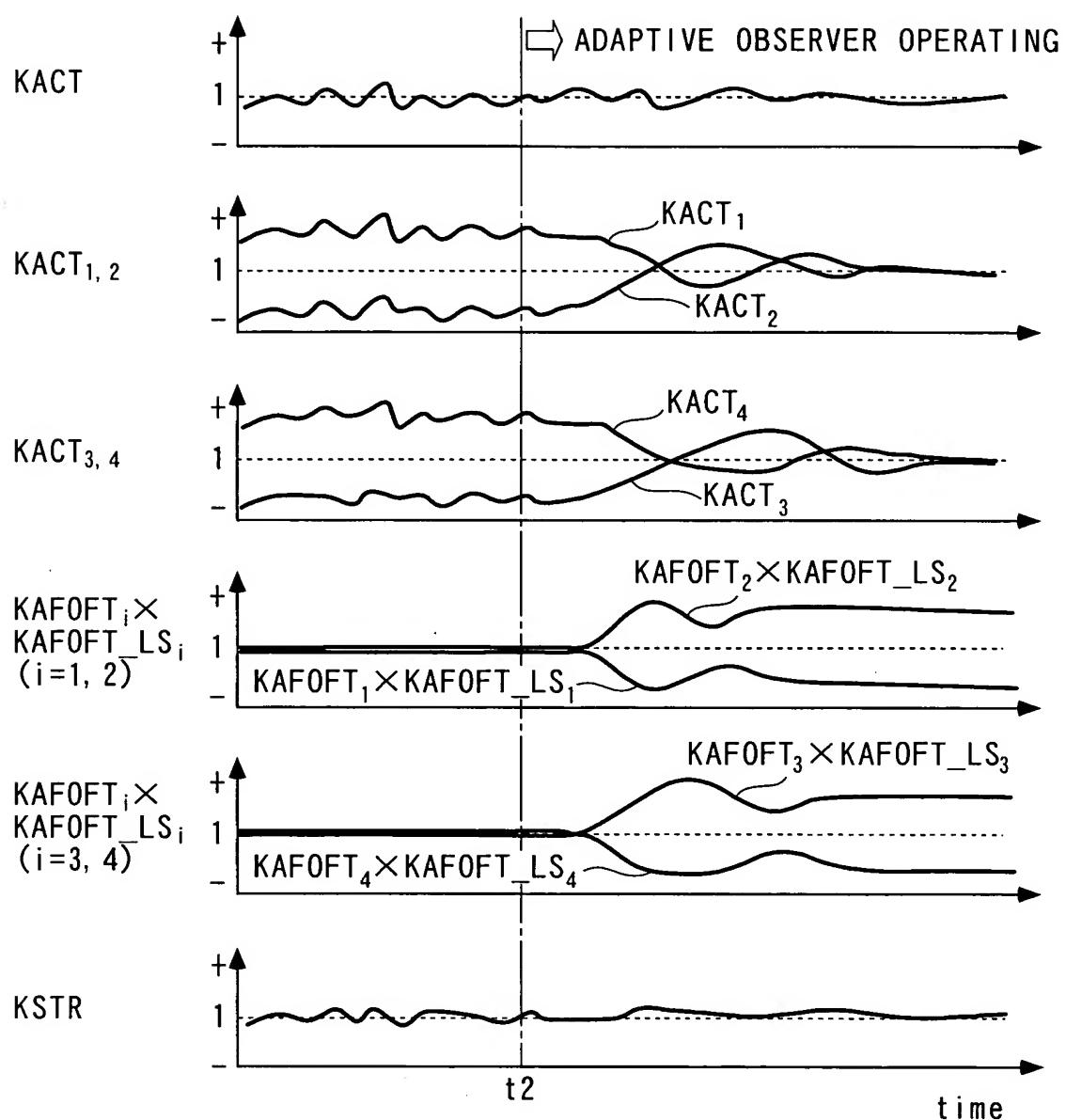


FIG. 15



## FIG. 16

IP-D CONTROL ALGORITHM

$$KAF0FT_i(n) = -GD \cdot \sum_{j=0}^n e(j) - FD \cdot e(n) - HD \cdot [AF0FT_i(n) - AF0FT_i(n-1)] \quad \dots \dots (45)$$

$$e(n) = AF0FT_i(n) - AF0FTAVE(n) \quad \dots \dots (46)$$

FD, GD, HD : FEEDBACK GAINS

RESPONSE-SPECIFIED CONTROL ALGORITHM

$$KAF0FT_i(n) = -FS \cdot \sigma(n) - GS \cdot \sum_{j=0}^n \sigma(j) - HS \cdot e(n) \quad \dots \dots (47)$$

$$e(n) = AF0FT_i(n) - AF0FTAVE(n) \quad \dots \dots (48)$$

$$\sigma(n) = e(n) + S \cdot e(n-1) \quad \dots \dots (49)$$

$\sigma(n)$  : SWITCHING FUNCTION  
 FS, GS, HS : FEEDBACK GAINS  
 S : SWITCHING FUNCTION-SETTING PARAMETER